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1270 Aberdeen St  
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Canada

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**D350-591-311**  
**Job Sheet 194517**



**Part No:** D350-591-311

**Job Qty:** 1 pcs

**Part Name:** Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 5/3/19

**Job Tracking No:**

**Due Date:** 5/7/19

**Created By:** Jennifer Renwick

**Type:** SOLD

**Description:** CHG 002 - Non Airbus Order  
15814

**Note:** DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3272-1 JLM IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

**Ship Via:**

CGH002

### Bill of Materials

### Job Routing

| Op No | Operation                      | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                                |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 245   | Rework Startup                 | 1 pcs | 5/7/19     | 5/7/19   | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 30      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 31      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 32      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 33      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 34      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 35      |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 36      |           |          |
| 250   | Packaging 1-1 - Pick Kit - B4B | 1 pcs | 5/7/19     | 5/7/19   | 0.00      | 0.00    | Packaging 1 - 1 - B4B |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 2 - B4B |           |          |
|       |                                |       |            |          |           |         | Packaging 1 - 3 - B4B |           |          |

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**Container No:** S178052

**Part:** D350-591-311

**Job No:** 194517

**Serial No/Batch:** S178052

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH92 - 6 Issue 15ac FAD STC SH967NE 04/12/21, BRAZIL 19

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|     |                             |       |        |                        |                        |
|-----|-----------------------------|-------|--------|------------------------|------------------------|
|     |                             |       |        | Packaging 1 - 4 - B4B  |                        |
|     |                             |       |        | Packaging 1 - 5 - B4B  |                        |
|     |                             |       |        | Packaging 1 - 6 - B4B  |                        |
|     |                             |       |        | Packaging 1 - 7 - B4B  |                        |
|     |                             |       |        | Packaging 1 - 8 - B4B  |                        |
|     |                             |       |        | Packaging 1 - 9 - B4B  |                        |
|     |                             |       |        | Packaging 1 - 10 - B4B |                        |
|     |                             |       |        | Packaging 1 - 11 - B4B |                        |
|     |                             |       |        | Packaging 1 - 12 - B4B |                        |
|     |                             |       |        | Packaging 1 - 13 - B4B |                        |
|     |                             |       |        | Packaging 1 - 14 - B4B |                        |
|     |                             |       |        | Packaging 1 - 15 - B4B |                        |
|     |                             |       |        | Packaging 1 - 16 - B4B |                        |
|     |                             |       |        | Packaging 1 - 17 - B4B |                        |
|     |                             |       |        | Packaging 1 - 18 - B4B |                        |
|     |                             |       |        | Packaging 1 - 19 - B4B |                        |
|     |                             |       |        | Packaging 1 - 20 - B4B |                        |
|     |                             |       |        | Packaging 1 - 21 - B4B |                        |
|     |                             |       |        | Packaging 1 - 22 - B4B |                        |
|     |                             |       |        | Packaging 1 - 23 - B4B |                        |
|     |                             |       |        | Packaging 1 - 24 - B4B |                        |
|     |                             |       |        | Packaging 1 - 25 - B4B |                        |
|     |                             |       |        | Packaging 1 - 26 - B4B |                        |
|     |                             |       |        | Packaging 1 - 27 - B4B |                        |
|     |                             |       |        | Packaging 1 - 28 - B4B |                        |
|     |                             |       |        | Packaging 1 - 29 - B4B |                        |
|     |                             |       |        | Packaging 1 - 30 - B4B |                        |
|     |                             |       |        | Packaging 1 - 31 - B4B |                        |
|     |                             |       |        | Packaging 1 - 32 - B4B |                        |
|     |                             |       |        | Packaging 1 - 33 - B4B |                        |
|     |                             |       |        | Packaging 1 - 34 - B4B |                        |
|     |                             |       |        | Packaging 1 - 35 - B4B |                        |
|     |                             |       |        | Packaging 1 - 36 - B4B |                        |
| 260 | QC 4                        | 1 pcs | 5/7/19 | 0.00 0.00              | QC 4 - 28              |
|     |                             |       |        |                        | QC 4 - 58              |
|     |                             |       |        |                        | QC 4 - 69              |
|     |                             |       |        |                        | QC 4 - 9               |
|     |                             |       |        |                        | QC 4 - 46              |
|     |                             |       |        |                        | QC 4 - 68              |
| 270 | Packaging 3-1 - Stock - B4B | 1 pcs | 5/7/19 | 0.00 0.00              | Packaging 3 - 1 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 2 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 3 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 4 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 5 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 6 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 7 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 8 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 9 - B4B  |
|     |                             |       |        |                        | Packaging 3 - 10 - B4B |
|     |                             |       |        |                        | Packaging 3 - 11 - B4B |
|     |                             |       |        |                        | Packaging 3 - 12 - B4B |
|     |                             |       |        |                        | Packaging 3 - 13 - B4B |
|     |                             |       |        |                        | Packaging 3 - 14 - B4B |
|     |                             |       |        |                        | Packaging 3 - 15 - B4B |
|     |                             |       |        |                        | Packaging 3 - 16 - B4B |
|     |                             |       |        |                        | Packaging 3 - 17 - B4B |
|     |                             |       |        |                        | Packaging 3 - 18 - B4B |
|     |                             |       |        |                        | Packaging 3 - 19 - B4B |
|     |                             |       |        |                        | Packaging 3 - 20 - B4B |
|     |                             |       |        |                        | Packaging 3 - 21 - B4B |
|     |                             |       |        |                        | Packaging 3 - 22 - B4B |
|     |                             |       |        |                        | Packaging 3 - 23 - B4B |
|     |                             |       |        |                        | Packaging 3 - 24 - B4B |
|     |                             |       |        |                        | Packaging 3 - 25 - B4B |
|     |                             |       |        |                        | Packaging 3 - 26 - B4B |
|     |                             |       |        |                        | Packaging 3 - 27 - B4B |
|     |                             |       |        |                        | Packaging 3 - 28 - B4B |
|     |                             |       |        |                        | Packaging 3 - 29 - B4B |
|     |                             |       |        |                        | Packaging 3 - 30 - B4B |
|     |                             |       |        |                        | Packaging 3 - 31 - B4B |

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|     |              |       |        |           |                        |                  |
|-----|--------------|-------|--------|-----------|------------------------|------------------|
|     |              |       |        |           | Packaging 3 - 32 - B4B |                  |
|     |              |       |        |           | Packaging 3 - 33 - B4B |                  |
|     |              |       |        |           | Packaging 3 - 34 - B4B |                  |
|     |              |       |        |           | Packaging 3 - 35 - B4B |                  |
|     |              |       |        |           | Packaging 3 - 36 - B4B |                  |
| 275 | DC - 1 - B4B | 1 pcs | 5/7/19 | 0.00 0.00 | DC - 1 - B4B           | DAS 21           |
|     |              |       |        |           | DC - 2 - B4B           | 8-59 MAY 06 2019 |
| 280 | QC 21 - FG   | 1 pcs | 5/7/19 | 0.00 0.00 | QC 21 - FG - 21        | DAS 21           |
|     |              |       |        |           | QC 21 - FG - 70        | 21               |
|     |              |       |        |           | QC 21 - FG - 53        | 8-59 MAY 06 2019 |

Part Op 250 - (Pick Kit)  
 Descriptions: 260 - (QC4- 100% Inspect kits for completeness)  
 270 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPPD350-591-311 Location : FG109  
 275 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-311 CHG001  
 280 - (QC21- Final Inspection - Work Order Release)

GCH002 DAS 21 8-59

| Job BOM      |                                                                       |              |                                    |           |
|--------------|-----------------------------------------------------------------------|--------------|------------------------------------|-----------|
| Part / Item  | Component Name                                                        | Quantity     | Operation                          | Container |
| D350-591-311 | Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible | 1 pcs (1 ea) | 245-Rework Startup                 | 5115522   |
| DSI 9410-011 | Amends Installation Of D350-591-311/-312 Steps                        | 1 pcs (1 ea) | 250-Packaging 1-1 - Pick Kit - B4B | 5167775   |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 245-Rework Startup                 | D350-591-311   | 1        | 27        | 0         |
| 250-Packaging 1-1 - Pick Kit - B4B | DSI 9410-011   | 1        | 9         | 0         |

| Part Specifications                |  |
|------------------------------------|--|
| Specifications could not be found. |  |

Plex 5/3/19 12:21 PM Dart.Renwick.Jennifer